

Safety Data Sheet

Revision Date: 02/07/2014
000000020762/Version: 2.1
Print Date: 05/27/2015
Page: 1/13



1. Identification of the substance/mixture and of the company/undertaking

Product name: KODAK T-MAX Developer

Product code: 1402767

Synonyms: PCD 5337

Relevant identified uses of the substance or mixture and uses advised against:

Identified uses: photographic processing chemical (developer/activator). For industrial use only.

Supplier: Kodak Alaris Inc., 2400 Mount Read Boulevard, Rochester, NY 14615

IN EMERGENCY, telephone: 1-800-424-9300 or +1 703-527-3887.

For further information about this product, email EHS-Questions@Kodakalaris.com.

2. Hazards identification

Classification of the chemical in accordance with paragraph (d) of 29 CFR 1910.1200:

Hazard class	Hazard category	Route of exposure
Acute toxicity	Category 4	Inhalation - Vapours
Acute toxicity	Category 4	Oral
Skin corrosion	Category 2	--
Serious eye damage	Category 1	--
Skin sensitisation	Category 1	--
Carcinogenicity	Category 2	--
Reproductive toxicity	Category 2	--
Specific target organ toxicity - single exposure	Category 2	--
Specific target organ toxicity - single exposure	Category 1	--

GHS-Labeling

Contains:

Diethanolamine (111-42-2), Sulphur dioxide (7446-09-5), Sodium bisulphite (7631-90-5), Hydroquinone (123-31-9), 4-hydroxymethyl-4-methyl-1-phenyl-3-pyrazolidinone (13047-13-7)

Symbol(s):

Safety Data Sheet

Revision Date: 02/07/2014

000000020762/Version: 2.1

Print Date: 05/27/2015

Page: 2/13



Signal word: Danger

Hazard statements: Harmful if inhaled. Harmful if swallowed. Causes skin irritation. Causes serious eye damage. May cause an allergic skin reaction. Suspected of causing cancer. Suspected of damaging fertility or the unborn child. May cause damage to organs. (Kidney, Liver, Blood, Testes.) Causes damage to organs. (Respiratory system.)

Precautionary statements:

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/ eye protection/ face protection. Use personal protective equipment as required. Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace.

Response: Immediately call a POISON CENTER or doctor/ physician. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse. Rinse mouth.

Storage: Store in a well-ventilated place. Keep container tightly closed.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulation.

HMIS III Hazard Ratings: Health - 2*, Flammability - 1, Physical Hazard - 0

NFPA Hazard Ratings: Health - 3, Flammability - 1, Instability - 0

NOTE: HMIS III and NFPA 704 (2007) hazard indexes involve data review and interpretation that may vary among companies. They are intended only for rapid, general identification of the magnitude of the potential hazards. To adequately address safe handling, ALL information in this MSDS must be considered.

3. Composition/information on ingredients
--

Safety Data Sheet

Revision Date: 02/07/2014

000000020762/Version: 2.1

Print Date: 05/27/2015

Page: 3/13

Weight percent	Components - (CAS-No.)
35 - 45	Water (7732-18-5)
30 - 35	Diethanolamine (111-42-2)
15 - 20	Sulphur dioxide (7446-09-5)
1 - 5	Sodium bisulphite (7631-90-5)
1 - 5	Hydroquinone (123-31-9)
0.1 - < 1	4-hydroxymethyl-4-methyl-1-phenyl-3-pyrazolidinone (13047-13-7)

4. First aid measures

Inhalation: If inhaled, remove to fresh air. Get medical attention.

Eyes: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lens, if worn. Get medical attention.

Skin: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash contaminated clothing before re-use. Destroy or thoroughly clean contaminated shoes.

Ingestion: If swallowed, DO NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control centre immediately.

Most important symptoms and effects, both acute and delayed: No information available.

Indication of any immediate medical attention and special treatment needed:

Treatment: No information available.

5. Firefighting measures

Extinguishing Media: Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special hazards arising from the substance or mixture

Hazardous Combustion Products: Carbon oxides, Nitrogen oxides (NO_x), Sulphur oxides, (see also Hazardous Decomposition Products sections.)

Special Fire-Fighting Procedures: Wear self-contained breathing apparatus and protective clothing. Fire or excessive heat may produce hazardous decomposition products.

Unusual Fire and Explosion Hazards: None.

6. Accidental release measures

Safety Data Sheet

Revision Date: 02/07/2014
000000020762/Version: 2.1
Print Date: 05/27/2015
Page: 4/13

Personal precautions, protective equipment and emergency procedures: Refer to protective measures listed in sections 7 and 8.

Methods and materials for containment and cleaning up: Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Clean surface thoroughly to remove residual contamination.

Environmental precautions: No information available.

7. Handling and storage

Precautions for safe handling

Personal precautions: Do not breathe mist or vapour at concentrations greater than the exposure limits. Avoid contact with eyes, skin, and clothing. Keep container tightly closed. Use only with adequate ventilation. Wash thoroughly after handling. Do not eat, drink or smoke when using this product.

Prevention of Fire and Explosion: Keep from contact with oxidizing materials.

Conditions for safe storage, including any incompatibilities: Keep container tightly closed. Keep away from incompatible substances (see Incompatibility section.)

8. Exposure controls/personal protection

Occupational exposure controls

Chemical Name	Regulatory List	Value Type	Value
Diethanolamine	ACGIH	time weighted average	1 mg/m ³
		<i>Form of exposure: inhalable fraction and vapor</i>	
		<i>Skin - potential significant contribution to overall exposure by the cutaneous route</i>	
Sulphur dioxide	OSHA	Short term exposure limit	0.25 ppm
	OSHA	time weighted average	5 ppm
Sodium bisulphite	ACGIH	time weighted average	13 mg/m ³
Hydroquinone	ACGIH	time weighted average	5 mg/m ³
	OSHA	time weighted average	1 mg/m ³
	OSHA	time weighted average	2 mg/m ³

Appropriate engineering controls: Use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. Controls should be sufficient so that applicable occupational exposure limits are not exceeded.

Individual protection measures, such as personal protective equipment

Safety Data Sheet

Revision Date: 02/07/2014

000000020762/Version: 2.1

Print Date: 05/27/2015

Page: 5/13

Eye protection: Wear safety glasses with side shields (or goggles).

Hand protection: Wear impervious gloves and protective clothing appropriate for the risk of exposure.

Respiratory protection: If engineering controls do not maintain airborne concentrations below recommended exposure limits, an approved respirator must be worn. Respirator type: organic vapour. A respirator should be worn if hazardous decomposition products are likely to be or have been released. Respirator type: acid gas If respirators are used, a program should be instituted to assure compliance with applicable federal, state, commonwealth, provincial, or local laws and regulations.

9. Physical and chemical properties

Physical form: liquid

Colour: clear

Odour: amine

Specific gravity: 1.22 - 1.23

Vapour pressure: 24 mbar (18.0 mm Hg)

Vapour density: 0.6

Boiling point/boiling range: > 100 °C (> 212.0 °F) (estimated)

Water solubility: complete

pH: 8.3 - 8.8

Flash point: does not flash

Evaporation rate: No data available

Flammability (Solid; gas): No data available

Upper explosion limit: No data available

Lower explosion limit: No data available

Partition coefficient: n-octanol/water: No data available

Safety Data Sheet

Revision Date: 02/07/2014

000000020762/Version: 2.1

Print Date: 05/27/2015

Page: 6/13

Auto-ignition temperature: No data available

Decomposition temperature: No data available

Viscosity: No data available

Explosive properties: No data available

Oxidizing properties: No data available

10. Stability and reactivity

Reactivity: No data available

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Hazardous polymerisation does not occur.

Conditions to avoid: No data available

Incompatible materials: Strong oxidizing agents, Strong acids. Contact with strong acids liberates sulphur dioxide.

Hazardous decomposition products: Sulphur oxides, Nitrogen oxides (NO_x)

11. Toxicological information

Effects of Exposure

General advice:

Contains: Diethanolamine. Based on animal data, may cause adverse effects on the following organs/systems: kidney, liver, blood, nervous system, testes.

Contains: Hydroquinone. There is insufficient evidence for classifying hydroquinone as a suspected carcinogenic or mutagenic substance in humans. No increases in cancer rates were observed in an epidemiology study which looked at mortality among more than 800 persons employed primarily in the manufacture of hydroquinone. Carcinogenicity studies in animals were inconclusive. Rats and mice were given hydroquinone by stomach tube or at high concentrations in the diet. Responses were not consistent across route of exposure, species or sex. The International Agency for Research on Cancer (IARC) has classified hydroquinone in Group 3, i.e., "not classifiable" as a carcinogen. Hydroquinone is generally negative in bacterial mutagenicity tests; there is evidence for the clastogenicity (chromosome breakage) of hydroquinone in vivo and in vitro. The relevance of chromosomal effects in test animals in

Safety Data Sheet

Revision Date: 02/07/2014

000000020762/Version: 2.1

Print Date: 05/27/2015

Page: 7/13

predicting human risk is unclear.

Contains: 4-hydroxymethyl-4-methyl-1-phenyl-3-pyrazolidinone. May cause adverse reproductive effects such as infertility based on animal data. Based on repeated-dose ingestion studies in animals, this chemical may cause blood, testicular, and adverse reproductive effects.

Inhalation: Harmful if inhaled. In contact with strong acids or if heated, sulphites may liberate sulphur dioxide gas. Sulphur dioxide gas is irritating to the respiratory tract. Some asthmatics or hypersensitive individuals may experience difficult breathing.

Eyes: Causes serious eye damage.

Skin: Causes skin irritation. May cause an allergic skin reaction.

Ingestion: Harmful if swallowed. Some asthmatics or sulfite-sensitive individuals may experience wheezing, chest tightness, stomach upset, hives, faintness, weakness and diarrhea.

Data for Diethanolamine (CAS 111-42-2):

Acute Toxicity Data:

Oral LD50 (rat): 1,410 mg/kg

- Dermal LD50 (rabbit): 12,983.88 mg/kg
- Skin irritation: strong
- Eye irritation: Corrosive

Definitions for the following section(s): LOEL =lowest-observed-effect level, LOAEL = lowest-observed-adverse-effect, NOAEL = no observed-adverse-effect level, NOEL =no-observed-effect level.

Repeated dose toxicity:

- Inhalation (, dog): NOAEL; 0.6 ppm
- Inhalation (30-day, guinea pig): NOAEL; 0.6 ppm
- Feeding study (, male rat): Lowest observable effect level; 0.01 % in diet (target organ effects: liver)
- Feeding study (30-day, male rat): Lowest observable effect level; 0.1 % in diet
- Inhalation (, male rat): NOEL; 0.6 ppm

Data for Sodium bisulphite (CAS 7631-90-5):

Acute Toxicity Data:

Oral LD50 (rat): > 1,600 mg/kg

- Dermal LD50 (rat): 2,000 mg/kg
- Eye irritation (May irritate eyes.): mild

Data for Hydroquinone (CAS 123-31-9):

Safety Data Sheet

Revision Date: 02/07/2014

000000020762/Version: 2.1

Print Date: 05/27/2015

Page: 8/13

Acute Toxicity Data:

Oral LD50 (male rat): 400 mg/kg

- Oral LD50 (male mouse): 100 - 200 mg/kg
- Dermal LD50 (guinea pig): > 1,000 mg/kg
- Dermal absorption rate: 1.1 micrograms (s) / cm² / hour
- Skin irritation: slight
- Skin Sensitization (guinea pig): positive
- Eye irritation: moderate

Mutagenicity/Genotoxicity Data:

- Salmonella typhimurium assay (Ames test): negative (in presence and absence of activation)
- Chromosomal aberration assay: negative (in absence of activation)
- Chromosomal aberration assay: positive (in presence of activation)
- Sister chromatid exchange (SCE) assay: positive (in presence and absence of activation)

Definitions for the following section(s): LOEL =lowest-observed-effect level, LOAEL = lowest-observed-adverse-effect, NOAEL = no observed-adverse-effect level, NOEL =no-observed-effect level.

Repeated dose toxicity:

- Dermal (17-day, rat): NOEL; 3800 mg/kg/day
- Dermal (17-day): Lowest observable effect level; 4800 mg/kg/day

Developmental Toxicity Data:

- Oral (female rabbit): NOEL for developmental toxicity; 25mg/kg/day
- Oral (female rat): NOAEL for developmental toxicity; mg/kg/day

Data for 4-hydroxymethyl-4-methyl-1-phenyl-3-pyrazolidinone (CAS 13047-13-7):

Acute Toxicity Data:

Oral LD50 (rat): 566 mg/kg

- Dermal LD50: > 1,000 mg/kg
- Skin irritation: slight
- Skin irritation: slight exacerbation (repeated skin application)
- Skin Sensitization: slight
- Eye irritation (unwashed eyes): strong
- Eye irritation (washed eyes): slight to moderate

Definitions for the following section(s): LOEL =lowest-observed-effect level, LOAEL = lowest-observed-adverse-effect, NOAEL = no observed-adverse-effect level, NOEL =no-observed-effect level.

Repeated dose toxicity:

- Oral (12-day, rat): NOEL; 88 mg/kg/day

Safety Data Sheet

Revision Date: 02/07/2014

000000020762/Version: 2.1

Print Date: 05/27/2015

Page: 9/13

- Oral (12-day, rat): Lowest observable effect level; 440 mg/kg/day (target organ effects: blood, target organ effects: testes)
- Oral (28-day, rat): NOEL; 10 mg/kg/day
- Oral (28-day, rat): Lowest observable effect level; 40 mg/kg/day (target organ effects: blood, target organ effects: testes)

12. Ecological information

The following properties are ESTIMATED from the components of the preparations.

Potential Toxicity:

Toxicity to fish (LC50): 1 - 10 mg/l

Toxicity to daphnia (EC50): 1 - 10 mg/l

Persistence and degradability: Readily biodegradable.

Bioaccumulative potential

No data available

Mobility in soil

No information available.

13. Disposal considerations

Discharge, treatment, or disposal may be subject to federal, state, commonwealth, provincial, or local laws. Since emptied containers retain product residue, follow label warnings even after container is emptied.

14. Transport information

Not regulated for all modes of transportation.

For more transportation information, go to: www.kodak.com/go/ship.

15. Regulatory information

Notification status

Regulatory List

Notification status

Safety Data Sheet

Revision Date: 02/07/2014

000000020762/Version: 2.1

Print Date: 05/27/2015

Page: 10/13

TSCA	All listed
DSL	All listed
NDSL	None listed
EINECS	All listed
ELINCS	None listed
NLP	None listed
AICS	All listed
IECS	All listed
ENCS	All listed
ECI	All listed
NZIoC	All listed
PICCS	All listed

"Not all listed" indicates one or more component is either not on the public Inventory or is subject to exemption requirements. If additional information is needed contact Kodak.

Other regulations

American Conference of Governmental Industrial Hygienists (ACGIH):	A3 - Confirmed Animal Carcinogen with Unknown Relevance to Humans: Diethanolamine , Hydroquinone
International Agency for Research on Cancer (IARC):	Group 2B - Possibly Carcinogenic to Humans: Diethanolamine
U.S. National Toxicology Program (NTP):	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
U.S. Occupational Safety and Health Administration (OSHA):	OSHA Carcinogen or Potential Carcinogen: Diethanolamine
California Prop. 65	WARNING! This product contains a chemical known to the State of California to cause cancer. WARNING: This product contains a chemical known to the State of California to cause birth defects or

Safety Data Sheet

Revision Date: 02/07/2014

000000020762/Version: 2.1

Print Date: 05/27/2015

Page: 11/13

U.S. - CERCLA/SARA (40 CFR § 302.4 Designation of hazardous substances):	other reproductive harm. Diethanolamine , Sodium bisulphite , Hydroquinone
U.S. - CERCLA/SARA - Section 302 (40 CFR § 355 Appendices A and B - The List of Extremely Hazardous Substances and Their Threshold Planning Quantities):	Sulphur dioxide , Hydroquinone
U.S. - CERCLA/SARA - Section 313 (40 CFR § 372.65 Toxic Chemical Release Reporting):	Diethanolamine , Hydroquinone
U.S. - California - 8 CCR Section 339 - Director's List of Hazardous Substances:	Diethanolamine , Sulphur dioxide , Sodium bisulphite , Hydroquinone
U.S. - California - 8 CCR Section 5200-5220 - Specifically Regulated Carcinogens:	No components found on the California Specifically Regulated Carcinogens List.
U.S. - California - 8 CCR Section 5203 Carcinogens:	No components found on the California Section 5203 Carcinogens List.
U.S. - California - 8 CCR Section 5209 Carcinogens:	No components found on the California Section 5209 Carcinogens List.
U.S. - Massachusetts - General Law Chapter 111F (MGL c 111F) - Hazardous Substances Disclosure by Employers (a.k.a. Right to Know Law):	Diethanolamine , Sulphur dioxide , Sodium bisulphite , Hydroquinone
U.S. - Minnesota Employee Right-to-Know (5206.0400, Subpart 5. List of Hazardous Substances):	Diethanolamine , Sulphur dioxide , Sodium bisulphite , Hydroquinone
U.S. - New Jersey - Worker and Community Right to Know Act (N.J.S.A. 34:5A-1):	Diethanolamine , Sulphur dioxide , Sodium bisulphite , Hydroquinone
U.S. - Pennsylvania - Part XIII. Worker and Community Right-to-Know Act (Chapter 323 Hazardous Substance List, Appendix A):	Water , Diethanolamine , Sulphur dioxide , Sodium bisulphite , Hydroquinone

16. Other information

The data below reflects current legislative requirements whereas the product in your possession may carry a different version of the label depending on the date of manufacture.

US/Canadian Label Statements:

KODAK T-MAX Developer

Contains:

Safety Data Sheet

Revision Date: 02/07/2014

000000020762/Version: 2.1

Print Date: 05/27/2015

Page: 12/13

Diethanolamine (111-42-2), Sulphur dioxide (7446-09-5), Sodium bisulphite (7631-90-5), Hydroquinone (123-31-9), 4-hydroxymethyl-4-methyl-1-phenyl-3-pyrazolidinone (13047-13-7)

Symbol(s):



Signal word: Danger

Hazard statements: Harmful if inhaled. Harmful if swallowed. Causes skin irritation. Causes serious eye damage. May cause an allergic skin reaction. Suspected of causing cancer. Suspected of damaging fertility or the unborn child. May cause damage to organs. (Kidney, Liver, Blood, Testes.) Causes damage to organs. (Respiratory system.)

Precautionary statements:

Prevention: Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear protective gloves/ eye protection/ face protection. Use personal protective equipment as required. Do not breathe dust/ fume/ gas/ mist/ vapours/ spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace.

Response: Immediately call a POISON CENTER or doctor/ physician. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing and wash before reuse. Rinse mouth.

Storage: Store in a well-ventilated place. Keep container tightly closed.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulation.

FIRST AID: If inhaled, remove to fresh air. Get medical attention. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. If easy to do, remove contact lens, if worn. Get medical attention. In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash contaminated clothing before re-use. Destroy or thoroughly clean contaminated shoes. If swallowed, DO NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician or poison control centre immediately. Keep out of reach of children. Do not handle or use until safety precautions in Material Safety Data Sheet (MSDS) have been read and understood. Since emptied containers retain product residue, follow label warnings even after container is emptied. **IN CASE OF FIRE:** Use water

Safety Data Sheet

Revision Date: 02/07/2014

000000020762/Version: 2.1

Print Date: 05/27/2015

Page: 13/13

spray, alcohol-resistant foam, dry chemical or carbon dioxide. **IN CASE OF SPILL:** Absorb spill with vermiculite or other inert material, then place in a container for chemical waste. Clean surface thoroughly to remove residual contamination. Additional Components Include: Water (7732-18-5) .

The information contained herein is furnished without warranty of any kind. Users should consider these data only as a supplement to other information gathered by them and must make independent determinations of suitability and completeness of information from all sources to assure proper use and disposal of these materials and the safety and health of employees and customers and the protection of the environment. The information relating to the working solution is for guidance purposes only, and is based on correct mixing and use of the product according to instructions.

R-2, S-2, F-1, C-0